High-Quality Door Solutions

Specialist suppliers & installers of commercial doors.

drsdoors.com
Opening doors for business

Whatever your line of business, the chances are that you operate in a challenging commercial environment. All your energies – and those of your staff – should be focused on creating the right impression for your customers – the ones you want to keep, and the ones you want to get.

At DRS Doors Ltd we supply, fit and maintain commercial doors. We were founded in 2004. We have had over 50 years combined experience in the industry and we’ve been building steadily ever since. We have done this because we deliver on our promises of offering help, impartial advice and assistance.

DRS are the last word in quality and reliability, both in terms of the doors we supply, and the service we offer. If you’re in the market for commercial doors then you’ve just found the best in the business.

DRS can supply and fit whatever you need, wherever you want. Automatic or manual, wooden, steel or aluminium, we have the doors for your premises.

DRS can also help you look after what you have. Our Reactive Repairs and Preventative Maintenance services mean that no matter how tricky it is to get on in life, getting in is never an issue. We also help commercial premises in other ways, too, by supplying and fitting windows, curtain walling, shutters, grilles and gates.
Is your ‘way in’ the way forward?

First impressions can mean the difference between commercial success and failure. Image is everything, and everything needs to be just right.

Branding, marketing – everything should be carefully considered and every option explored. ‘How do we look?’ ‘What do the public think of us?’ ‘Are we better than our competitors?’ The most successful companies leave nothing to chance, and one of the easiest issues to overlook is, literally, right on your doorstep.

As you can see, some of our clients require more than ‘just doors’ and we deliver what they need. If you think your shopfront, or the entrance to your premises is looking a little shabby, then the chances are your customers do, too. Talk to us about our aluminium shopfronts, roller shutters and roller grilles.
A comprehensive service

Automatic Sliding Doors / Automatic Swing Doors
Automatic Fold Doors / Manual Wooden Doors
Steel Door Sets / Glass Doors / Aluminium Windows / Aluminium Curtain Walling / Roller Shutters / Roller Grilles / Collapsible Gates
Aluminium Frames and Shopfronts

If you’re planning new premises, or just freshening up what you have, then impressing customers is key to the success of your project. In the commercial world the appearance and functionality of your shopfront or company HQ can be just as important as that of your website.

You would ask an expert to build your company website, and you should look for an expert to fit and maintain your entranceway; if you’ve picked up our brochure, then you already have. We can find the configuration and functions that will ensure that the architect and building owner have a safe, secure and attractive entranceway.
The reactive, protective company

If you’re in business, you never want to worry about access problems; DRS are in business to make sure you never have to.

Our three-tiered approach means we can work from the installation of your product, help maintain what you have, or deal promptly and efficiently with your problem if the worst should happen.

Our **installation service** offers a round-the-clock-service and does not require a servicing contract.

**Preventative maintenance** can save a lot of unnecessary expense and frustration. Automatic doors are complex devices and bi-annual servicing is recommended.

Our **reactive attendance** packages can be on a pay-as-you-go basis or as part of a comprehensive agreement. We can be on site within as little as two hours.
Our service – your agreement

Budgeting for the year is a numbers game: no two companies are the same, so DRS have introduced four preventative maintenance agreements. All last for 12 months, and one will work for you.

DRS Service Care - Gold
The Service Care Gold is design to be a cost effective plan for basic maintenance to comply with the safety regulations and to help prolong the life of your door equipment.

DRS Service Care - Gold+
The Service Care Gold+ is design to help manage maintenance costs whilst prolonging the life of your door equipment. It helps with the costs associated with call outs.

DRS Service Care - Platinum
The Service Care Platinum is design not only to help manage predictable maintenance costs whilst prolonging the life of your door equipment, but also to include many of the unpredictable costs associated with operating automatic doors.

DRS Service Care - Platinum+
The Service Care Platinum+ is design not only to help manage all your predictable maintenance costs whilst prolonging the life of your door equipment, but also to include all of the unpredictable costs associated with operating automatic doors.

Note:
- All our contracts include a EN 16005 Certificate for each automatic door we check.
- Vandalism and abuse are not covered by any of the contracts and must be charged separately on each visit.
DRS – doors, not barriers

We know that your door or entranceway is guaranteed to be used every day. For some companies, it’s in constant use.

Whether it’s automatic, manual, wooden, or aluminium we have the expertise, experience and means to maintain and fix it.

Our Engineers
We invest a lot of time and training in our engineers. You reap the benefits. The in-house training programme comes immediately, and the experience comes with time. It’s this training that updates their knowledge and our insistence on keeping to company values that ensures that our engineers are always the right men for the job.

Spares and Components
DRS endeavour to repair your door first time, every time. If we need to fit a replacement part, we normally achieve this within 1-5 working days. We pride ourselves on this being a last resort, due to vast quantities of spares we keep in stock, just in case...

Our pledge to you
To help keep your costs down, we will always try to source a ‘pattern’, or generic, part when cheaper materials of the same quality are available.
In summary...

At DRS, we are:

> **Economical** – if we can find pattern parts of a suitable quality, we’ll use them.

> **Flexible** – if one manufacturer is too expensive, then we’ll use another instead.

> **Dependable** – our 24/7 emergency callout service means that we’re always open, so you can be, too.

> **Affordable** – free survey and quotes (conditions apply)

> **First time fixers** – we hate to leave a job on hold

At DRS, we believe in:

> **Maintaining, not replacing** – servicing is cheaper than repair

> **Training** – more skills, less time spent on site

> **Communication** – dialogue with the client is paramount

> **Innovation** – changing a Floorguide, cost £7, can save a £400 motor needing to be replaced in six months’ time.

> **Reputation** – we manufacture, powder-coat and install our own door systems to ensure they live up to our reputation.
Aluminium offers an attractive, low maintenance solution for all entranceways. We design, manufacture and install aluminium doors and shopfronts from an endless range of designs, for commercial and industrial installations.

We work closely with the customer, architect or specifier to achieve that desired ‘individual’ look and specification of the entrance way.

We’ll survey and manufacture your shopfront or door in a few short weeks and our own site managers will make sure the installation runs smoothly.

CAD Drawings and full specifications are produced at survey stage to make sure all your requirements are being fulfilled.

We also have access to the widest range of architectural hardware to help meet your requirements, we understand that it’s these details that help make the difference!
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**Specifications:**

**Configurations include**
- Fixed screen
- Manual door ways
- Automatic doors
- Integrated windows
- Folding/sliding doors
- Integrated roller shutters
- Louvres
- Solid panelling
- Curved entrances

**Options**
- Internally/externally glazed
- Thermally broken systems
- Dual colour frames
- Various glazing options
- Finishes & materials

We have our own in-house powdercoating facility. This allows us to monitor costs and the high quality of paint finish our customers are accustomed to.

**Finishes**
A wide range and diversity of finishes are available. They include but are not limited to:
- Anodised aluminium
- Powder coated aluminium
- Powder coated steel
- Stainless steel
- 'All glass' effect

**Glazing**
- Safety glass
- Double glazed
- 'low-u' value glass
- Coloured/tinted glass
- Toughened
- 'All glass'

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![Door and Shopfront Images]
The DRS sliding door system can be supplied as a complete access system or adapted to fit an existing entrance way.

The DRS sliding door system is suitable for heavy duty applications and has been designed to meet all possible requirements of all sliding door applications.

A new design allows for easy installations, repairs and maintenance.

A micro-processor driven system and heavy duty motor gearbox, control our smoothest ever automatic door.

A range of sliding door tracks from as small as 10cm allow this to be one of the most versatile automatic sliding door systems.
### Specification:

**Configurations**
- Single sliding
- Double sliding door
- Slim-line Telescopic door
- Prismatic

**Operating modes**
- Automatic mode with full opening width
- Automatic mode with reduced opening width (winter opening)
- One-way (exit only) for traffic control
- Hold open; either full open or reduced opening width
- Off mode

**Safety functions**
- Safety sensors in the opening of the door prevent the door from shutting if persons or objects are in the detection zone.
- Auto - reversing: if the door leaves are inhibited when closing, they are immediately re-opened. If the door leaves are hindered when opening, they are immediately stopped. The position of the obstacle is stored and will be slowly approached during the next door movement.
- In case of an emergency the door system will open and stay in that position to aid escape through the widest possible opening.
- Sidescreen protection - sensors installed above the side screens where the door slides, protect against the leaves striking an object.

**Emergency panic**
- Electronic monitored ‘smart’ system – fall open device
- Stop functions and full ‘breakout’ options are available

**Finishes & materials**
A wide range and diversity of finishes are available. They include but are not limited to:
- Anodised aluminium
- Powder coated aluminium
- Timber
- Powder coated steel
- Stainless steel
- ‘All-glass’ effect

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### Technical Data:

<table>
<thead>
<tr>
<th></th>
<th>Single Door</th>
<th>Double Door</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Opening width</strong></td>
<td>700 - 3000mm</td>
<td>800-3000mm</td>
</tr>
<tr>
<td><strong>Installation height</strong></td>
<td>Max 4m</td>
<td>Max 4m</td>
</tr>
<tr>
<td><strong>Door weight</strong></td>
<td>≥ 200kg x 1</td>
<td>≥ 180kg x 2</td>
</tr>
<tr>
<td><strong>Opening Speed</strong></td>
<td>10 - 70cm/s (adjustable)</td>
<td>10 - 70cm/s (adjustable)</td>
</tr>
<tr>
<td><strong>Closing Speed</strong></td>
<td>10 - 50cm/s (adjustable)</td>
<td>10 - 50cm/s (adjustable)</td>
</tr>
<tr>
<td><strong>Hold-Open Time</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Wheels</strong></td>
<td>2 running - and 1 adjusting wheel per door carrier</td>
<td></td>
</tr>
<tr>
<td><strong>Carring capacity</strong></td>
<td>100kg per carriage</td>
<td></td>
</tr>
<tr>
<td><strong>Motor &amp; Encoder</strong></td>
<td>Dunkermotoren Motor GR 63 * 55, 40V, SG80K, i=15:1, RE20S</td>
<td></td>
</tr>
<tr>
<td><strong>Microcontroller</strong></td>
<td>Microcomputer Control with Diagnostics</td>
<td></td>
</tr>
<tr>
<td><strong>Function</strong></td>
<td>Emergency Stop, Error Indicator, DCW Interface, Smart Parameter Setting</td>
<td></td>
</tr>
<tr>
<td><strong>Operation</strong></td>
<td>5 Position Key Operated Program Switch</td>
<td></td>
</tr>
<tr>
<td><strong>Operating Modes</strong></td>
<td>Closed, Exit Only, Automatic, Partial Open, Permanent Open</td>
<td></td>
</tr>
<tr>
<td><strong>Power Consumptions</strong></td>
<td>250W</td>
<td></td>
</tr>
<tr>
<td><strong>Power supply</strong></td>
<td>110V-250V, 60Hz/50Hz</td>
<td></td>
</tr>
<tr>
<td><strong>Profile size</strong></td>
<td>100mm(H)x 185 mm(W)</td>
<td></td>
</tr>
</tbody>
</table>

Due to on going development DRS reserve the right to amend the data at any time without notice.

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**DRS COMMERCIAL DOOR SPECIALISTS**
The DRS range of automatic swing door applications allow our operators to be integrated into a new door or installed onto your existing entrance doors.

Our swing doors are suitable for both internal and external use. They are ideal for schools, hospitals, shopping centres, nursing homes, doctors surgeries and public buildings.

Functions such as sensor activation and safety detection sensors make our doors safe inconspicuous and convenient to use.

‘Low Energy’ applications are a cost effective way of automating your doors for DDA compliance.

Our range of automatic operators caters for all types of installation from internal doors to heavy duty external access.

The sleek covers can be installed in a wide range of finishes to blend into the building environment.
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We design and manufacture aluminium windows and mid-rise curtain walling. Aluminium offers an attractive, low maintenance solution for all entrance ways.

Our range is perfect for cladding any building fascia in glass, this allows lots of natural light to enter through the expanse of glass.

This system is suitable for domestic and commercial applications such as schools, hospitals, shops, office blocks etc.

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We specialise in the manufacture and installation of tailor made roller shutters, retractable gates and steel personnel doors.

We have a wide range of Industrial door applications to suit your requirements including:

- Steel commercial roller shutters
- Aluminium shutters
- Chain & link grilles
- Collapsible gates
- Steel pedestrian doors

We also offer an after-sales service for maintenance and repairs that is second to none.

We understand that value for money and quality are key in specifying and designing our industrial doors.

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Our Range:

**Steel roller shutters**

Available in different gauge lathe, all our industrial shutters are made with high-quality materials and can also be specified as a security shutter with locking.

Options:
- Manual operation or electric
- Single phase or 3-phase
- Keyswitch operation
- Interlock systems
- Safety sensors
- Keypad operation (car park)
- Powder coated in any RAL number

**Aluminium roller shutters**

Lighter duty than their steel counter parts, the aluminium shutter has a wide range of uses. The head plates start from just 25cm!

Installations may include windows, bar grilles in pubs and garage doors.

Options:
- Manual operation or electric
- Keyswitch operation
- Interlock systems
- Safety sensors
- Keypad operation (car park)
- Powder coated in any RAL number

**Chain and link grille**

Utilising a similar system to the roller shutter, the chain and link is for applications where the building must be secured but visual inspection to the premises is required with the grille in place.

Options:
- Manual operation or electric
- Single phase or 3-phase
- Keyswitch operation
- Interlock systems
- Safety sensors
- Keypad operation (car park)

**Collapsible gates**

Collapsible gates are ideal where head room to fit an overhead shutter is not available. Our gates can be made in various formats opening one way or splitting in the middle. The grilles are top hung and are guided by a floor track and pin.

Options:
- Keyswitch operation
- Interlock systems
- Insurance rating available
- Powder coated in any RAL number

**Steel personnel doors**

Our steel door range is suitable for all pedestrian access needs.

- Standard or fire rated
- Single or double
- Standard fire exit door sizes available
- Panic escape hardware
- Outside key operated access
- Vision panels
- Powder coated in any RAL number
- Available in primer for hand painting
Specialist suppliers & installer of commercial doors.